

OUR SOLUTIONS FOR RAILWAYS INDUSTRIES

# INTRODUCTION

Combining more than 50 years of experience in EMC shielding, heat dissipation and environmental sealing solutions, GETELEC teams design and deliver innovative solutions dedicated to the railway sector..

The diversification of this sector requires specific knowledge for the various infrastructures, both for rolling stock and for railway signaling.

Today, railway sector is a strategic activity where each actor tries to strengthen himself. GETELEC provides a Research and Development team to ensure the daily development of microwave shielding, heat dissipation and environmental sealing solutions meeting the requirements of EN 45545-2.



#### **EMBEDDED SYSTEMS**

Systems embedded in rail transport are numerous and indispensable. Often faced with problems related to corrosion, humidity and electromagnetic compatibility, GETELEC develops conductive mixtures to guarantee an EMC shielding adapted to your environment as well as specific solutions for heat dissipation.



#### **ROLLING MATERIALS**

Rolling stock is exposed to harsh environments representing design challenges for engineers. By enriching our range of conductive mixes and elastomers environmental sealing, GETELEC intervenes with market players.



## **SIGNALING**

The regulation of rail traffic is ensured by signaling systems controlled from power electronics arranged over the entire CBTC type network

The flow of information generated by these systems must not be hampered by electromagnetic disturbances. Using an EMC shielding gasket is necessary to ensure the proper functioning of the systems.

# **RANGE OF PRODUCTS**



#### EMI CONDUCTIVE SILICONE GASKETS ———

GETELEC develops its own conductive mixtures meeting the requirements of standards MIL G 83528, MIL STD 285, GAM EG-13. Our EMC experts are at your disposal to assist you in the definition of your projects. All of these seals are available as molded, cut flat, extruded and overmolded parts.

Volume Resistivity of 0.0016  $\Omega$ .cm to 2.7  $\Omega$ .cm Shielding effectiveness between 80dB to 140dB (20MHz - 10GHz)



#### **EMI CONDUCTIVE CORROSION-RESISTANT SILICONE GASKET**

Bi-material seals are an effective solution to the corrosion problems encountered by using conductive gaskets while they are in contact with different electrolytic agents, salt spray or acid medium. Composed of a conductive silicone part and an environmental sealing part, all joined in one gasket by a principle of co-extrusion, they generate a gain in terms of size in your equipment.

Volume resistivity from 0.016  $\Omega.cm$  to 2.7  $\Omega.cm$  Shielding effectiveness between 80 dB and 140 dB (20 MHz - 10GHz)



### MICROWAVE ABSORBERS \_

Microwave absorbers consists of flexible silicone materials filled of magnetic particles. These materials ensure an excellent attenuation performance over given frequency bands, which can reach an attenuation greater than 20 dB of the incident wave.

Our laboratory has developed several formulations composed of epoxy type rigid microwave absorbers, silicone-based flexible microwave absorbers and foams of different thicknesses.

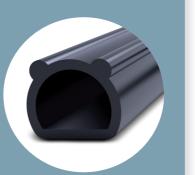
Range of natural frequencies of absorptions between 1 GHz and 40 GHz.



#### \_\_THERMAL INTERFACE MATERIALS

Positioned between the power component and the cooler, thermal pads are designed to optimize the heat dissipation and thus reduce the thermal resistance of your equipment. Our complete range consists of high flexible thermally conductive gap fillers, thermally conductive electrical insulators, both electrical and thermal conductive silicones.

Thermal conductivity of our products is between 1 and 8.5 W/ m.K

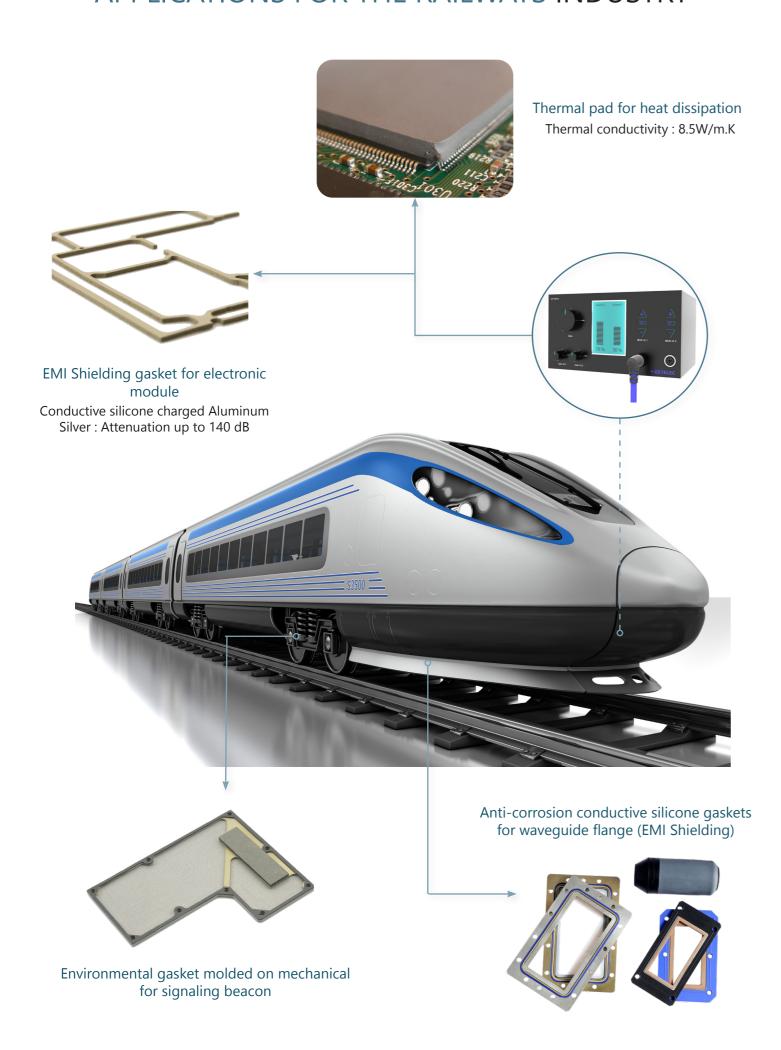


#### ENVIRONMENTAL SEALING SILICONE \_\_\_\_\_

GETELEC formulates its own silicone mixtures and masters the transformation, allowing it to offer a tailor-made solution to its customers

The use of specific silicone grade allows us to offer a complete range of silicones and fluorosilicones available at hardnesses between 20 and 90 Shore A.

# APPLICATIONS FOR THE RAILWAYS INDUSTRY



# **EMI CONDUCTIVE SILICONE GASKETS**

Our conductive materials are developed in every respect by our chemical engineers. From the selection of raw materials to the final transformation, they make specific formulations for each application and master all the processes of development.

This mastery allows us to define the material according to your equipment, in order to offer you a bespoke solution adapted to your needs.

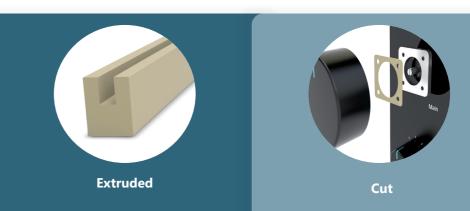


Molded

Properties	Standards	GT 1000	GT 5000	GT 3100	BL 10000
Type MIL G 83528	Starraur as	K	В	0.5.00	
Elastomer		Silicone	Silicone	Silicone	Silicone
Conductive filler		Silver-plated copper	Silver-plated aluminum	Nickel graphite	Carbon
Volume resistivity Ω.cm	MIL G 83528	< 0.005	< 0.0054	0.0054 < 0.10	
Hardness Shore A	ASTM D 2240	82	65	65	70
Density g/cm <sup>3</sup>	ASTM D 792 Method A	3.40	1.90	2	1.22
Break resistance (Mpa)	ASTM D 412 Method A C	2.80	1.89	1.37	4.41
Elongation at break (%)	ASTM D 412 Method A C	250	286	150	200
Tear strength (N/mm)	ASTM D 624 Method C	13.44	8.43	8.73	11.77
Residual deformation after 70 hours at 100°C (%)	ASTM D 395 Method B	17.50	17.30	40	18
Working temperature (°C)		-55 °C to +125°C	-55 °C to +160°C	-55 °C to +160°C	-55 °C to +125°C
Shielding performance: 20 MHz 100 MHz 500 MHz 2 GHz 10 GHz		130 dB 140 dB 120 dB 120 dB 120 dB	128 dB 137 dB 133 dB 122 dB 104 dB	100 dB 100 dB 100 dB 100 dB 100 dB	60 dB 105 dB 105 dB 105 dB 105 dB
Color		Grey	Grey	Dark grey	Black

All these products may be available in fluorinated version on demand.

## **AVAILABLE FORMATS:**



# EMI CONDUCTIVE CORROSION-RESISTANT SILICONE GASKETS



By separating the EMI shielding function from the environmental sealing function, the seal becomes more resistant to extreme environments. Resistant to water and pressure, these bi-material seals offer a longer service life than a conductive mono-material seal.

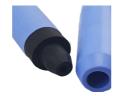
Our expertise in silicone mixtures offers a range of materials with EMC performance characteristics, hardness and multi-contaminant behavior.

Properties	Standards	GT 1040	GT 1060	GT 5040	GT 5060	
Elastomer		Silicone Silicone		Silicone	Silicone	
Conductive filler		Silver-plate	ed copper	Slver-plated	d aluminum	
Volume resistivity $\Omega$ .cm	MIL G 83528	< 0.	005	< 0.0	0054	
Hardness Shore A ± 7	ASTM D 2240	8	2	6	55	
Density g/cm <sup>3</sup>	ASTM D 7992 Method A	3.4	40	1.	1.90	
Break resistance (Mpa)	ASTM D 412 Method AC	2.2	20	1.	39	
Elongation at break (%)	ASTM D 412 Method AC	25	50	286		
Tear strength (Kg/cm)	ASTM D 624 Method C	13.	70	8.	60	
Residual deformation after 70 hours at 100°C (%)	ASTM D 395 Method B	17.50		17.30		
Shielding performance 20 MHz 100 MHz 500 MHz 2 GHz 10 GHz		130 dB 140 dB 120 dB 120 dB 120 dB		128 dB 137 dB 133 dB 122 dB 104 dB		
Working temperature (°C)		-55°C to	+125°C	-55°C to	o+160°C	
Color		Bei	ge	Beige		
	Environm	nental sealing silic	one			
Density g/cm <sup>3</sup>	ASTM D 792	1.10	1.27	1.10	1.27	
Hardness shore A ± 7	ASTM D 2240	40	60	40	60	
Tensile strength Psi Mpa	ASTM D 412	1000 950 6.80 6.55		1000 6.80	950 6.55	
Elongation (%)	ASTM D 412	500 300		500	300	
Residual deformation after 22 hours at 177°C (%)	ASTM D 395 Method B	30	33	30	33	
Color		Orange Blue		Orange	Blue	

## **AVAILABLE FORMATS:**







Extruded Cut Molded

# MICROWAVE ABSORBERS

## Flexible silicone microwave absorbers

Attenuation

GT602 range have narrowband performance but also high-power density performance (> 1W / cm2) for positioning on antennas or high-power equipment. Thanks to its low degassing properties, our GT602 range is suitable for space applications. These absorbers are frequently used with adhesives for simplified implementation. Homogeneity is ensured by a complex mixture developed internally by GETELEC.



Our entire product range is available in sheet form or custom cut pieces.

## Attenuation guide

Percentage absorbed

- 5 dB		68.38 %			
-10 dB		90.00 %			
-15 dB	96.84 %				
-20 dB	99.00 %				
-40 dB	99.99 %				
Getelec material reference	Thickness (mm)	Resonance frequency			
GT 602 R90	4.5	1 GHz			
GT 602 R90	3.2	2 GHz			
GT 602 R90	2.4	3 GHz			
GT 602 R90	2.2	4 GHz			
GT 602 R88	2	5 GHz			
GT 602 R85	2	6 GHz			
GT 602 R85	1.8	7 GHz			
GT 602 R85	1.6	8 GHz			
GT 602 R85	1.5	9 GHz			
GT 602 R85	1.3	10 GHz			
GT 602 R74	1.7	11 GHz			
GT 602 R71	1.6	12 GHz			
GT 602 R71	1.5	13 GHz			

1.45

1.4

1.3

1.2

1.15

1.1

0.95

1.1

Sheets or finished parts are available, on request, in version with or without adhesive.

## Rigid microwave absorber | Epoxy

GT 602 R71

GT 602 R71

GT 602 R71

GT 602 R65

GT 602 R65

GT 602 R64

GT 602 R63 GT 602 R62

Properties	Standards	GT 502
Material		Ероху
Hardness shore D	ASTM D 2240	95
Density g/cm3	ASTM D 792 Method A	4.57
Tensile strength Mpa	NF EN ISO 527-1	56
Elongation at break %	NF EN ISO 527-1	2.4
Working temperature °C		-180 °C to + 200°C



14 GHz

15 GHz

16 GHz

17 GHz

18 GHz

24 GHz

28 GHz

35 GHz

# THERMAL INTERFACE MATERIAL

The GTG range includes highly conductive thermal mattresses ideal for applications requiring high thermal conductivity. Its specific formulations developed by our laboratory, as well as its loads, give these silicone elastomers an exceptional thermal conductivity.

Thanks to their great flexibility, flexibility and ease of installation, they follow the surface irregularities between the power component and the cooler as soon as they are assembled, which helps to dissipate heat and protect your equipment.





TM D412 < 200	ASTM D 7984 Modified transient plane source(MTPS)  1 ± 0.1  1.3 ± 0.1	11	ASTM D149	ASTM D257	ASTM D150	ASTM
			17			D150
	1.3 ± 0.1	r	17			
200		5	18	-		
200				10 <sup>13</sup>	4	0.006
200	1 ± 0.1	11	17			
	2 ± 0.1	14	17			
< 100	2.5 ± 0.1	18	16			
				10 <sup>12</sup>	4.2	0.005
100	2 ± 0.1	14	17			
100						
< 100	3 ± 0.1					
_	3.5 ± 0.1		4-	1011		
		11	15	10''	5.5	0.005
100	3 ± 0.1					
. 100						
< 100		4.6	40	4011	_	0.000
100	4 ± 0.1	16	18	10''	/	0.008
< F0						
< 50	F + O 1	15	10	1011	7.5	0.006
50	5 ± 0.1	15	18	10	7.5	0.006
50						
. 50						
< 50	6 . 01	1.4	17	1011	0 1	0.007
Γ0	0 ± 0.1	14	17	10	0.1	0.007
50						
< 40						
	7.5 ± 0.1	10	16	10 <sup>11</sup>	7.9	0.013
40						
< 30	8 ± 0.1	8	14	10 <sup>11</sup>	7	0.02
> 20	8.6 ± 0.1	11	17	1*10 <sup>11</sup>	8.1	0.014
100 < 11 100 < 5 < 6 < 6 < 6 < 7 < 7 < 7 < 7 < 7 < 7 < 7	100 100 100 100 100 50 50 50 40 40 30	$ \begin{array}{c} 2 \pm 0.1 \\ 2.5 \pm 0.1 \end{array} $ $ \begin{array}{c} 00 \\ 100 \\ 3 \pm 0.1 \end{array} $ $ \begin{array}{c} 3 \pm 0.1 \\ 3.5 \pm 0.1 \end{array} $ $ \begin{array}{c} 00 \\ 4 \pm 0.1 \end{array} $ $ \begin{array}{c} 50 \\ 50 \\ 6 \pm 0.1 \end{array} $ $ \begin{array}{c} 6 \pm 0.1 \\ 60 \\ 40 \\ 7.5 \pm 0.1 \end{array} $ $ \begin{array}{c} 30 \\ 8 \pm 0.1 \end{array} $	$ \begin{array}{c} 2 \pm 0.1 & 14 \\ 2.5 \pm 0.1 & 18 \end{array} $ $ \begin{array}{c} 00 & 2 \pm 0.1 & 14 \end{array} $ $ \begin{array}{c} 100 & 3 \pm 0.1 \\ 3.5 \pm 0.1 & 11 \end{array} $ $ \begin{array}{c} 100 & 3 \pm 0.1 \\ 00 & 3 \pm 0.1 \end{array} $ $ \begin{array}{c} 100 & 50 \\ 50 & 5 \pm 0.1 & 15 \end{array} $ $ \begin{array}{c} 50 & 6 \pm 0.1 & 14 \end{array} $ $ \begin{array}{c} 50 & 6 \pm 0.1 & 14 \end{array} $ $ \begin{array}{c} 30 & 8 \pm 0.1 & 8 \end{array} $	$ \begin{array}{c} 2 \pm 0.1 & 14 & 17 \\ 2.5 \pm 0.1 & 18 & 16 \end{array} $ $ \begin{array}{c} 00 & 2 \pm 0.1 & 14 & 17 \end{array} $ $ \begin{array}{c} 100 & 3 \pm 0.1 \\ \hline 00 & 3 \pm 0.1 \end{array} $ $ \begin{array}{c} 3.5 \pm 0.1 \\ \hline 00 & 3 \pm 0.1 \end{array} $ $ \begin{array}{c} 100 \\ 00 & 5 \pm 0.1 \end{array} $ $ \begin{array}{c} 50 \\ 50 \\ 60 \\ \hline 00 & 7.5 \pm 0.1 \end{array} $ $ \begin{array}{c} 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\ 10 \\$	$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$

# **ENVIRONMENTAL SEALING SILICONE**

Using specific silicone grades, forming the basis of our formulations, has allowed us to develop two main product families: Fluorinated silicones and non-fluorinated silicones, within our complete range of environmental sealing silicones.

The family of fluorinated silicones: FVMQ type (ASTM D1418), these elastomers offer excellent resistance to solvents, fuels, organic oils and silicone oils, while maintaining their mechanical properties over a wide range of temperatures (-60°C to + 230°C).

The family of non-fluorinated silicones: Of the VMQ type (ASTM D 1418), these elastomers allow the production of molded parts, extruded joints, flat seals cut or adhesively vulcanized. They retain their mechanical properties over a wide range of temperatures (-73°C to + 232°C).



Properties	Standards	GT 20	GT 40	GT 47	GT 50	GT 57	GT 60	GT 67	GT 70	GT 77
Elastomer		Silicone	Silicone	Fluoro- silicone	Silicone	Fluoro- silicone	Silicone	Fluoro- silicone	Silicone	Fluoro- silicone
Hardness shore A ±5	ASTM D 2240	25	40	40	50	50	60	60	70	70
Specific mass at 25°C (g/ cm3)	ASTM D 792	1.10	1.10	1.43	1.19	1.44	1.27	1.46	1.35	1.48
Tensile strength PSI MPa	ASTM D 412	870 6	1000 6.80	1250 8.60	980 6.75	1200 8.45	950 6.55	1200 8.30	1000 6.89	1250 8.60
Elongation (%)	ASTM D 412	950	500	400	380	350	300	300	180	300
Residual deformation after 22 hours at 177°C (%)	ASTM D 395 Method B	20	30	20	32	25	33	25	34	25
Color		Red*	Orange *	Blue *	Red *	Blue *	Blue*	Blue*	Red*	Blue*

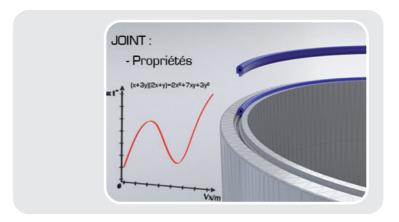
<sup>\*</sup>Customized color on request

# TECHNICAL SEALING EXPERTISE

## Requirements analysis

Our engineers help you to specify the product and develop a diagnostic, based on your requirements. Wether it is an extruded seal or a technical moulded item, our experts will use their know-how to guide you through design and production.

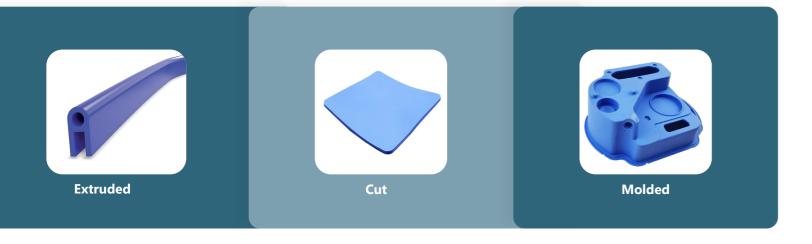




## R&D: Formulation and processing

Our in-house control of elastomer formulations enables us to provide our customers with bespoke solutions, maintenaining great responsiveness to customer requirements. Thanks to our team of chemical engineers and extensive range of machinery, we are very flexible, able to find the right choice of materials and process to meet your technical requirements.

#### **AVAILABLE FORMATS:**



## Tooling design

Our technical team determines and designs tools adapted to your projects. This in-house expertise allows us to offer your a turnkey solution, and support you throughout the duration of your project.



# **THEY TRUST US:**





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